

# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2:2020

ZE-16083-01-00-EN15085-2015.0525.009

DVS ZERT GmbH hereby certifies that the welding company

**Tratova strojní společnost, a.s., zavod Ostrava**  
**Musilkova 257/48**  
**150 00 Praha 5 - Kosire**  
**Czechia**

fulfills the requirements  
for the scope according to

**EN 15085-2:2020 classification level CL1**  
**in the type of activity D, P, M, S**

in the range indicated in the annex.

validity: 2023-04-01 until 2026-03-31

Düsseldorf, 2023-04-01  
Place and date of issue

Lead auditor: Dipl.-Ing. SROM

signed on original  
\_\_\_\_\_  
Dipl.-Ing. GURSCHKE  
Head of certification body

# Scope of the certificate

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## Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1/8, 1.1/X120Mn12	t = 10 - 24 mm	FW
135	1.2	t = 1.5 - 6 mm	BW
	1.2	t = 2.1 - 6 mm	FW
	1.2	t = 3 - 24 mm	BW
	2.2	t = 3 - 24 mm	BW, Re<=700 MPa
	1.2	t ≥ 5 mm	FW
	1.2	t = 15 - 60 mm	BW
	3.1	t = 3 - 10 mm	BW, Re<=690 MPa
	3.2	t = 3 - 5.2 mm	BW, Re<=1100 MPa

## Area of Application:

- New build of railway vehicles and their components
- Konstruktion von Schienenfahrzeugen und deren Bauteile
- Purchase and supply of welded components
- Maintenance welding of railway vehicles and their components

## Responsible welding coordinator(s):

Dipl.-Ing. Robert Pikala, EWE

born: 1968

## 1st deputy(ies) of the responsible welding coordinator(s):

Rostislav Skotnica, IWT/Level A

born: 1972

## Others deputies:

Lumir Korta, EWT  
Jan Vevjorka, IWS  
Premysl Maly, Level C  
Martin Mana, Level C  
Stanislav Rojak, Level C

born: 1963  
born: 1974  
born: 1962  
born: 1975  
born: 1979

## Remarks:

### Register no.:

DVSZERT/15085/CL1/525/15/3

# ECWRV

## General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.